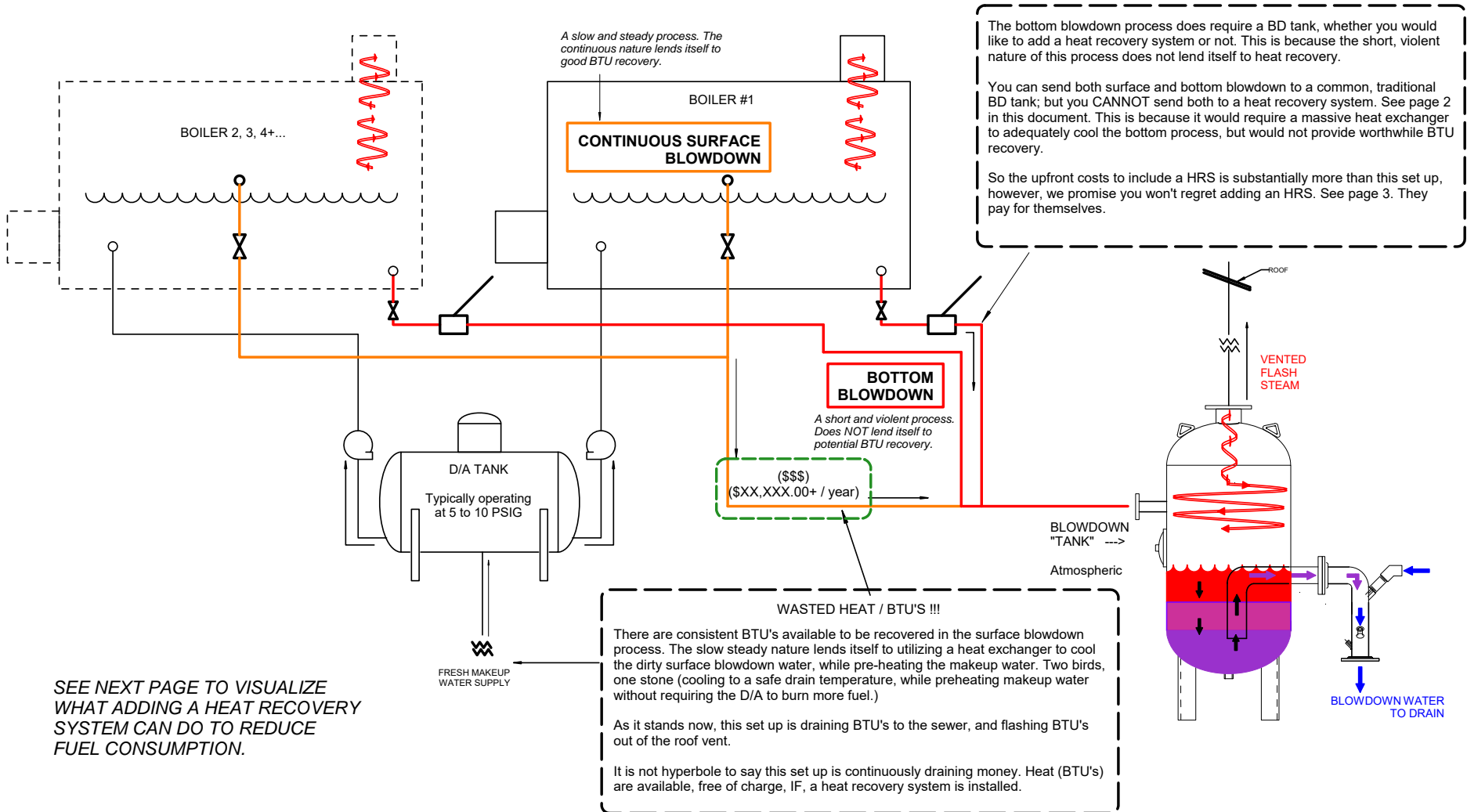


It is not uncommon to see boiler rooms that send surface blowdown, bottom blowdown, D/A overflow, and other process to a single traditional overflow style blowoff vessel.

With this 3 page document, Madden wants to help end users visualize where a significant fuel cost savings would occur if a heat recovery system was implemented...



There are additional up front costs to buy and install a heat recovery system, but it's worth it.

These systems reduce the amount of fuel required to produce "X" PPH of steam. If it would take "Y" amount of fuel to produce "X" PPH of steam without an H.R.S. It would now take "Y - HRS recovered BTU's" to produce "X" PPH of steam. (See Page 3 for an example of a Madden performance and savings estimate - i.e., an R.O.I.)

