



Madden Sample Coolers are miniature heat exchangers designed to reduce high temperature liquid samples to safe, usable temperatures for analysis.

**FEATURES:**

- Available in copper and 316 stainless steel tube coil material.
- Available in CS and 304SS Sch 40 pipe.
- All designs disassemble with standard tools for easy cleaning or replacement of damaged coils.
- Madden's wide variety of cooler designs offer solutions at many price points without compromising on construction and material quality like other competitor designs.

**TYPE 1 (Compact):** These sample cooler models have all the piping connections for the sample and the cooling water on the threaded cap on the top of the sample cooler. All coils are 1/4" OD tubing, and all piping connections are 1/4"NPT. Cooling water enters on the left and exits opposite on the right. Sample inlet connection is vertical on the top, and the cooled sample exits from the spout.



**TYPE 2 (Cost Effective & Larger Capacity):** These sample coolers offer both 1/4" and 3/8" OD tubing coils. Sample connections are 1/4" FNPT and are made on the top plate. Cooling water connections are 3/8" FNPT located on both top and bottom plates. Madden's Type 2 design can offer up to 1" FNPT cooling water connections.

**NOTE ON SELECTION VIA APPLICATIONS:** Typically, liquid grab samples can be cooled with 1.3 square foot coil surface area models. For continuous cooling, or for steam grab samples, 2.6 sf or larger coil surface area is recommended.

Part Number	Coil Type (Max PSI & Temp)	Description - (Type, HX surface area, size of tube and connections)	Height & Weight
SC0001	Copper - 300 @ 400°F	Type 1, 1.3 Sq. Ft., CI head, 1/4" OD tube & NPT	17.25" - 15#
SC0002	Copper - 300 @ 400°F	Type 1, 2.6 Sq. Ft, CI head, 1/4" OD tube & NPT	31.5" - 25#
SC0003	316SS - 3,000 @ 1,000°F	Type 1, 1.3 Sq. Ft, SS head, 1/4" OD tube & NPT	17.25" - 15#
SC0004	316SS - 3,000 @ 1,000°F	Type 1, 2.6 Sq. Ft, SS head, 1/4" OD tube & NPT	31.5" - 25#
SC101	Copper - 300 @ 400°F	Type 2, 1.3 Sq. Ft, 1/4" OD tube & NPT/Compression	13.38" - 25#
SC102	316SS - 3,850 @ 1,000°F	Type 2, 1.3 Sq. Ft, 1/4" OD tube & NPT/Compression	13.38" - 25#
SC103	Copper - 250 @ 400°F	Type 2, 1.9 Sq. Ft, 3/8" OD tube & NPT/Compression	17" - 30#
SC104	Copper - 250 @ 400°F	Type 2, 3.8 Sq. Ft, 3/8" OD tube & NPT/Compression	34" - 59#
SC105	316SS - 2,500 @ 1,000°F	Type 2, 1.9 Sq. Ft, 3/8" OD tube & NPT/Compression	17" - 30#
SC106	316SS - 2,500 @ 1,000°F	Type 2, 3.8 Sq. Ft, 3/8" OD tube & NPT/Compression	34" - 55#
SC107	316SS - 4,925 @ 1,000°F	Type 2, 3.8 Sq. Ft, 3/8" OD tube (0.065") & NPT/Compression	34" - 61#
SC108	316SS - 4,925 @ 1,000°F	Type 2, 1.9 Sq. Ft, 3/8" OD tube (0.065") & NPT/Compression	17" - 35#

**SHELL MATERIAL:** all units' standard is Carbon Steel, rated to 300 PSI @ 212 deg F.

**OPTIONAL (304SS):** all units are available in 304SS shell material. Denote P/N with the letter 'A' at the end (ex. SC0003A).

**OPTIONAL COLD WATER FITTINGS:** (Type 2 only) Add "C1" for 1/2" FNPT, "C2" for 3/4" FNPT, and "C3" for 1" FNPT.

# Dimensions and Specifications

Part Number	Coil Area	Coil Material	Cap Material	"H"
SC0001	1.3 sf	Copper	CI	17.25"
SC0002	2.6 sf	Copper	CI	31.50"
SC0003	1.3 sf	316 SS	316 SS	17.25"
SC0003A	1.3 sf	316 SS	316 SS	17.25"
SC0004	2.6 sf	316 SS	316 SS	31.50"
SC0004A	2.6 sf	316 SS	316 SS	31.50"

### Type 1 - Sample Cooler Specifications

The Contractor shall furnish and install \_\_\_\_\_ sample coolers to cool the hot liquid sample to the desired temperature for safe handling and analysis. The sample cooler will be a Type 1 as manufactured by Madden Engineered Products, LLC. The unit will be constructed with a 1/4" OD (copper or 316 stainless steel) tube coil for the sample, with a surface area of (1.3 or 2.6) square feet. The coil will be rated for a maximum (300 or 1,200) psi service. The shell will be sch. 40 pipe with a threaded cap made of (cast iron or SS). All piping connections are 1/4" NPTF located on the threaded cap. The cap will be removable for cleaning or coil replacement. *Valves for the sample and cooling water inlets are to be provided and installed by the contractor.*

### Type 2 - Sample Cooler Specifications

The Contractor shall furnish and install (qty) sample coolers to cool the hot liquid sample to the desired temperature for safe handling and analysis. The sample cooler will be a Type 2 model no. SC10\_\_ as manufactured by Madden Engineered Products, LLC. The unit will be constructed with a (1/4" or 3/8") OD (copper or 316 SS) tube coil for the sample, with a coil surface area of ( ) square feet. The coil will be rated for a maximum ( ) psi service. The shell will be carbon steel. Cooling water connections will be ( ) NPTF and sample connections will be 1/4" NPTF. The unit will disassemble for cleaning or coil replacement. Valves for the sample and cooling water inlets are to be provided and installed by the contractor.

Part Number	Max. Coil PSI	Description	Weight	Dim. A
SC101	300	Type 2, 1.3 sf, copper coil, 1/4" OD tube	25#	13.38"
SC102	5,100	Type 2, 1.3 sf, 316 SS coil, 1/4" OD tube	25#	13.38"
SC103	250	Type 2, 1.9 sf, copper coil, 3/8" OD tube	30#	17"
SC104	250	Type 2, 3.8 sf, copper coil, 3/8" OD tube	59#	34"
SC105	3,300	Type 2, 1.9 sf, 316 SS coil, 3/8" OD tube	30#	17"
SC106	3,300	Type 2, 3.8 sf, 316 SS coil, 3/8" OD tube	55#	34"
SC107	6,500	Type 2, 3.8 sf, 316 SS coil, 3/8" OD tube	61#	34"
SC108	6,500	Type 2, 1.9 sf, 316 SS coil, 3/8" OD tube	35#	17"